

JM PVC-60 MIL

Thermoplastic Polyvinyl Chloride Membrane

Meets the requirements of ASTM D 4434, Type III

Features and Components

Advanced Solid Phase Polymer Formulation: Uses the optimal amount of DuPont™ Elvaloy® KEE (Ketone Ethylene Ester) polymer to: Ensure plasticizer retention; Extend roof life (exceeds 39,000 hours of accelerated weathering testing (ASTM G 154 requires 5,000 hours); and to reduce maintenance costs.

Patented Aramid-Reinforced Edge: Aramid fiber is woven into the fastening side of all full rolls of PVC membrane.

Non-wicking Reinforced Polyester Scrim: Our fully integrated manufacturing process adds tensile strength and toughness. Due to the non-wicking edge, sealant is not required.

Excellent Chemical Resistance: JM PVC is inherently resistant to oils, air conditioning coolants, fuels and grease.

Energy Savings: The White, Grey ES and Sandstone ES provide exceptional reflectivity and emissivity for energy savings.



Component Membrane

Single Ply

Colors*

Grey	Grey ES	Sandstone	Sandstone ES	
White	Copper Brown	Patina Green	Dark Blue	
Evergreen	Charcoal			

- * Grey and Sandstone are standard colors and do not require a minimum order but may require extended lead times up to eight weeks. All other colors may be ordered in any sheet size or thickness but are special order and may require the following minimums and lead times:
- 3.25' and 6.5' sheets require 500 square minimum and a six week lead time
- 5' and 10' sheets require 1,000 square minimum and eight week lead time

System Compatibility This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

⊢	BUR		APP		SBS				
堇	HA	CA	CA	HW	HA	CA	HW	CA	MF
Ξ	Do not use in Multi-Ply systems								

MF FA MF FA MF FA BA

Compatible with the selected Single Ply systems above

Key: HA = Hot Applied CA = Cold Applied HW = Heat Weldable SA = Self Adhered MF = Mechanically Fastened FA = Fully Adhered BA = Ballasted

Energy and the Environment

		Color				
Property		White	Grey ES	Sandstone ES		
Reflectivity	Initial	0.86	0.67	0.73		
nenectivity	3-Year Aged	0.70	0.54	0.58		
Emissivity	Initial	0.86	0.85	0.83		
	3-Year Aged	0.82	0.82	0.82		
SRI	Initial	108	80	89		
SNI	Aged	84	61	67		
Recycled Content		Post-consumer: 0% Post-industrial: 0%-10%				

Note: Solar reflectance tested for Title 24 by CRRC in accordance with ASTM test methods C 1549, E 1918 or E 903. Thermal emittance is measured in accordance with ASTM C 1371. For aged ratings, product samples are exposed for three years at the CRRC Approved Test Farm.

Peak Advantage® Guarantee Information

Product Thickness	Terms		
60 mil	5, 10, 15 or 20 yr NDL		

Guarantee terms are for mechanically fastened and fully adhered systems.

Codes and Approvals







Installation/Application



Fully Adhered





Mechanically

Hot Air Weld

Refer to JM PVC application guides and detail drawings for instructions.

Packaging and Dimensions

Size			Coverage			
3.25' x 100' (1 m x 30	325 ft² (30.19 m²)					
5' x 100' (1.52 m x 30	500 ft ² (46.45 m ²)					
6.5' x 100' (1.98 m x	30.48 m)		650 ft² (60.38 m²)			
10' x 100' (3.05 m x 3	1000 ft² (92.9 m²)					
12' x 100' (3.66 m x 30.48 m)			1200 ft ² (111.5 m ²)			
Widths	3.25	5'	6.5'	10'	12'	
Rolls per Pallet	18	9	9	9	6	
Pallet Weight - lb (kg)	2420 (1097.7)	3865 (1753.1)	2420 (1097.7)	3865 (1753.1)	3500 (1587.5)	
Pallets per Truck*	17	8	17	8	8	
Producing Locations	Pawtucket, RI and Lancaster, SC					

^{*}Assumes 48' flatbed truck



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Tested Physical Properties

Phys	ical Properties	ASTM Test Method	ASTM Requirements	JM PVC – 60 mil
	Breaking Strength, min, lb/in. (N)	D 751	200 (890)	361 (1,606)
	Elongation at Break, min %	D 751	15	30
Strength	Tearing Strength, min, lbf/in. (N)	D 751	45 (200)	110.6 (492)
Stre	Seam Strength, min, % of breaking strength	D 751	75	100
	Static Puncture Resistance, lbf (kg)	D 5602	Pass @ 33 (15)	Pass
	Dynamic Puncture Resistance, J	D 5635	Pass @ 20	Pass
	Thickness, min, in.	D 751	+/- 10% from Nominal	0.060 (Nominal)
Longevity	Thickness Over Scrim, min, in.	D 7635	0.016	0.026
Long	Water Absorption, max, %	D 570 modified	3.0	0.12
	Low Temperature Bend, °F	D 2136	No Cracks @ -40°F	Pass
_ 9	Properties after Heat Aging, min	D 3045	56 days @ 176°F	
Heat Aged Performance	Breaking Strength, % (after aging)	D 751	90	91
Heat	Elongation, % (after aging)	D 751	90	94
	Linear Dimensional Change, max, % (after 6 hrs @ 176°F)	D 1204	0.5	0.24
	Accelerated Weathering, min	G 151 & G 154	5,000 hrs	
ice ir	Cracking (@ 7x magnification)	G 154	No Cracks	Pass @ >39,000 hrs
Weather Performance	Discoloration (by observation)	G 154	Negligible	Negligible
Perfe	Crazing (@ 7x magnification)	G 154	No Crazing	Pass @ >39,000 hrs
	Moisture Vapor Transmission	ASTM E 96, Proc B, Method A		0.02 g/m² per 24 hrs

Note: 60 mil MIN products offer a tighter thickness tolerance and will be manufactured no less than 60 mil.