



PARADIENE® 20 HT TG

Commercial Product Data Sheet

Paradiene 20 HT TG is the modified bitumen base ply of the Siplast Paradiene 20 HT TG/ 30 TG System. Designed for use in homogeneous multi-layer modified bitumen roof membrane systems, Paradiene 20 HT TG consists of a fiberglass scrim/fiberglass mat impregnated and coated with high quality styrene-butadiene-styrene (SBS) modified bitumen blend and is surfaced with a silica parting agent. The back of the sheet is coated with a modified bitumen asphalt layer specifically formulated for torch application, is embossed with a grooved pattern, and is surfaced with a polyolefin burn-off film.

Contact Siplast for information on approved product uses.

USES: BASE PLY

PRODUCT INFORMATION

Application

Refer to the Siplast Technical Guide for detailed application information and slope limitations. Paradiene 20 HT TG is lapped 3 inches (76.2 mm) side and end.



Storage and Handling

All Siplast roll roofing products should be stored on end on a clean, flat surface. Rolls should not be dropped on ends or edges or stored in a leaning position. Deformation resulting from these actions will make proper installation difficult. All roofing products should be stored in a dry place out of direct exposure to the elements and should not be double stacked. Material should be handled so that it remains dry prior to and during installation.

See product packaging and the Safety Data Sheet for specific information on the safe handling of this product.

Packaging

Pallet: 41 in x 48 in (104 cm x 122 cm) wooden pallet
Rolls Per Pallet: 25
Pallets Per Truckload (Typical): 18
Minimum Roll Weight: 76 lb (34.5 kg)
Max Pallet Weight (Typical): 2125 lb (964 kg)

Listings, Approvals, & Certifications




Classified by UL in accordance with ANSI/UL 790. Refer to UL Product iQ for specific assemblies.
FM Approved - Refer to RoofNav.com for specific assemblies.
Meets or Exceeds CSA A123.23.

Standards	ASTM D6163 Type II, Grade S; CSA A123.23-15 Type A, Grade 3
Roll Length	Min: 33.5 ft (10.21 m)
Roll Width	Avg: 39.4 in (1.0 m)
Coverage	1.0 Square (100.7 ft²) (9.4 m²)
Coverage Weight Per Square	Min: 75 lb (3.7 kg/m²)
Laying Lines	3 in (76.2 mm) & 4 in (102 mm) Line Color: Green
Top Surfacing	Mineral Parting Agent
Back Surfacing	Polyolefin Burn-off Film
Product Options	RoofTag

Current copies of all Siplast Commercial Product Data Sheets & Safety Data Sheets are posted on our website at www.siplast.com

U.S. TEST STANDARDS

Property (as Manufactured)		Values / Units	Test Method
Thickness (minimum)		110 mils (2.8 mm)	ASTM D5147 Section 6
Thickness (average)		114 mils (2.9 mm)	ASTM D5147 Section 6
*Peak Load	@ 73.4°F (23°C) (average)	80 lbf/inch (14.1 kN/m)	ASTM D5147 Section 7
	@ 0°F (-18°C) (average)	150 lbf/inch (26.5 kN/m)	
*Elongation @ Peak Load	@ 73.4°F (23°C) (average)	5%	ASTM D5147 Section 7
	@ 0°F (-18°C) (average)	4%	
*Ultimate Elongation @ 73.4°F (23°C) (average)		50%	ASTM D5147 Section 7
*Tear Strength (average)		120 lbf (0.54 kN)	ASTM D5147 Section 8
Water Absorption (maximum)		1%	ASTM D5147 Section 10
Dimensional Stability (maximum)		0.1%	ASTM D5147 Section 11
Low Temperature Flexibility (maximum)		-15°F (-26°C)	ASTM D5147 Section 12
Compound Stability (minimum)		250°F (121°C)	ASTM D5147 Section 16
Coating Thickness – Back Surface		≥40 mils (1 mm)	ASTM D5147 Section 17
Cyclic Fatigue		Paradiene 30 bonded to Paradiene 20, with an approved method of attachment, passes ASTM D5849 both as manufactured and after heat conditioning, according to ASTM D5147.	
		 The above properties have been validated by PRI and are under continuous surveillance. The product has been validated to meet ASTM D6163-08, Type II, Grade S.	

CANADIAN TEST STANDARDS

Property (as Manufactured)		Units	CAS A123.23 Requirement	Test Method	Test Performance
Thickness (minimum)		mm (mils)	2.0 (80)	ASTM D5147	2.5 (98)
Selvage Thickness (minimum)		mm (mils)	2.0 (80)	ASTM D5147	2.4 (94)
Mass Per Unit Area (minimum)		kg/m ² (lb/100 ft ²)	2.2 (45)	ASTM D5147	3.0 (61)
Back Surface Coating Thickness (minimum)		mm (mils)	1.0 (40)	ASTM D5147	1.0 (40)
*Strain Energy (Before After Heat Conditioning)	@ 23 ± 2°C (73.4 ± 3.6°F)	kN/m (lbf/in)	See Tested Value	CSA A123.23	>1.3 (>7.5)
	@ -18 ± 2°C (-0.4 ± 3.6°F)				>1.3 (>7.5)
*Peak Load (Before and After Heat Conditioning)	@ 23 ± 2°C (73.4 ± 3.6°F)	kN/m (lbf/in)	5.3 (30)	ASTM D5147	>17 (>97)
	@ -18 ± 2°C (-0.4 ± 3.6°F)		12.3 (70)		>26.5 (>151)
*Elongation @ Peak Load (Before and After Heat Conditioning)	@ 23 ± 2°C (73.4 ± 3.6°F)	%	2	ASTM D5147	>9
	@ -18 ± 2°C (-0.4 ± 3.6°F)		1		>6
*Ultimate Elongation (Before and After Heat Conditioning), @ 23 ± 2°C (73.4 ± 3.6°F)		%	3	ASTM D5147	>55
Dimensional Stability (maximum)		%	0.5	ASTM D5147	0.5
Low Temperature Flexibility (maximum)		°C (°F)	-18 (-0.4)	ASTM D5147	-18 (-0.4)
Low Temperature Weathered Flexibility (maximum)		°C (°F)	N/A	ASTM D5147	N/A
Compound Stability (minimum)		°C (°F)	91 (195)	ASTM D5147	91 (195)
Resistance to Puncture		g (oz)	N/A	CSA A123.23	N/A
Granule Loss		N/A	N/A	ASTM D5147	N/A

Data is based upon typical product performance and is subject to normal manufacturing and packaging tolerance and variation.

*The value reported is the lower of either MD or XD.